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# PATENT COOPERATION TREATY



# **PCT**

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P030728WOHRÖ	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)							
International application No. PCT/EP2003/013668	International filing date (day/n 04 December 2003 (04							
International Patent Classification (IPC) or national classification and IPC B29C 65/16								
Applicant  LASERQUIPMENT AG								
1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.								
2. This REPORT consists of a total of	5 sheets, includi	ing this cover sheet.						
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).								
These annexes consist of a total of 3 sheets.								
3. This report contains indications rela	ting to the following items:							
I Basis of the report								
II Priority								
III Non-establishment	of opinion with regard to novelt	ty, inventive step and industrial applicability						
Table of control of the								
· · ·	V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
VI Certain documents	cited							
	Contain defeats in the intermedia of a 11 of							
Certain observation	Certain observations on the international analisation							
VIII Certain observations on the international application								
Date of submission of the demand	of completion of this report							
25 May 2004 (25.05.2004)		04 April 2005 (04.04.2005)						
Name and mailing address of the IPEA/EP	Autho	Authorized officer						
Facsimile No.		Telephone No.						



## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

#### PCT/EP2003/013668

		of the re						
1.	With		the elements of the international application:*					
		the inter	mational application as originally filed					
j	$\boxtimes$	the desc	ription:					
	_	pages	1-6, 6-14					
		pages			, as originally filed , filed with the demand			
		pages	5	, filed with the letter of				
١	$\boxtimes$	the clair	ns:	_				
. !	<u></u>	pages	4 (partly), 5-8, 9 (partly),	14 (partly), 15, 16	, as originally filed			
		pages	(party);					
		pages			, filed with the demand			
		pages	1-3, 4 (partly) / 9 (partly), 10-13, 14 (partly)	_, filed with the letter of	<del></del>			
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	لاے	pages	1/3-3/3		, as originally filed			
		pages	113-313	<del></del>	, filed with the demand			
		pages		_, filed with the letter of				
	Π.	he seaso	nce listing part of the description:					
	u '	ne seque: pages	•					
Ī		pages			-			
		pages			, filed with the demand			
١	<b></b> -							
2.	the in	nternatior	o the language, all the elements marked above were nal application was filed, unless otherwise indicated t	under this item.				
	Thes	e elemen	ts were available or furnished to this Authority in the	following language				
	Ц	the lan	guage of a translation furnished for the purposes of ir	nternational search (under R	ule 23.1(b)).			
ŀ			guage of publication of the international application (	` ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '				
	the language of the translation furnished for the purposes of international preliminary examination (under Rule 55.2 and or 55.3).							
3.	With	regard minary e	to any nucleotide and/or amino acid sequence xamination was carried out on the basis of the sequen	e disclosed in the internatice listing:	ational application, the international			
1		contair	ned in the international application in written form.					
		filed to	ogether with the international application in computer	readable form.				
	Ц	furnish	ned subsequently to this Authority in written form.					
		furnish	ned subsequently to this Authority in computer readab	ble form.				
		The si	tatement that the subsequently furnished written ational application as filed has been furnished.	sequence listing does no	t go beyond the disclosure in the			
			atement that the information recorded in computer urnished.	r readable form is identica	l to the written sequence listing has			
4.		The an	nendments have resulted in the cancellation of:					
			the description, pages					
1			the claims, Nos.					
1			the drawings, sheets/fig					
5.		This re	port has been established as if (some of) the amendal the disclosure as filed, as indicated in the Supplement	ments had not been made, s ntal Box (Rule 70.2(c)).**	since they have been considered to go			
* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rule 70.16 and 70.17).  ** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.								
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7.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

Statement			
Novelty (N)	Claims	1-16	YES
	Claims		NO NO
Inventive step (IS)	Claims	1-16	YES
	Claims		NO
Industrial applicability (IA)	Claims	1-16	YES
	Claims		NO
	Novelty (N)  Inventive step (IS)	Novelty (N)  Claims  Claims  Inventive step (IS)  Claims  Claims  Claims  Claims	Novelty (N)         Claims         1-16           Claims         Inventive step (IS)         1-16           Claims         1-16           Industrial applicability (IA)         Claims         1-16

#### 2. Citations and explanations

This report makes reference to the following document:

D1: DE19925203A

Document D1 is regarded as the prior art closest to the subject matter of claim 1 and discloses a process according to the preamble of claim 1.

The subject matter of claim 1 differs from the known process in that the additional, simultaneous exposure of the other joint partner in the welding zone to secondary electromagnetic radiation helps to selectively increase its temperature so as to homogenise the temperature field in the welding zone.

The subject matter of claim 1 is therefore novel (PCT Article 33(2)).

The present invention can therefore be considered to address the problem of the widening of the processing window due to the use of an irregular clamping pressure field, for example in the presence of three-dimensional contours.

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The solution to this problem, as proposed in claim 1 of the present application, involves an inventive step (PCT Article 33(3)) for the following reasons:

In D1, the secondary radiation is used to convert a substance A into a substance B. A person skilled in the art is thus not prompted to use the secondary radiation for another purpose.

For the same reasons, the device according to independent claim 9 is novel and inventive.

Claims 2-8 are dependent on claim 1 and claims 10-16 are dependent on claim 9. They therefore likewise meet the PCT novelty and inventive step requirements.